

**Universitatea Tehnică a Moldovei**

**TEHNOLOGIA DE FABRICARE A UNUI PRODUS CU  
GUST DULCE**

**Student: Benciu Mădălina**  
**Coordonator: Deseatnicova Olga**  
**Dr. prof.univ.**

**Chișinău 2025**

**MINISTERUL EDUCAȚIEI ȘI CERCETĂRII AL REPUBLICII MOLDOVA**  
**Universitatea Tehnică a Moldovei**  
**Facultatea Tehnologia Alimentelor**  
**Departamentul Alimentație și Nutriție**

**Admis la susținere**  
**Șef departament: Chirsanova Aurica,**  
**Dr.conf.univ.**

---

„\_\_\_\_\_” \_\_\_\_\_ 2025

**TEHNOLOGIA DE FABRICARE A UNUI PRODUS CU**  
**GUST DULCE**  
**Teză de master**

**Student: Benciu Mădălina**  
**Coordonator: Deseatnicova Olga**  
**Dr. prof.univ.**

**Chișinău 2025**

## REZUMAT

Teza de master abordează integrarea pielii de struguri, un subprodus al industriei vinicole, în deserturi de tip Panna Cotta, pentru a valorifica potențialul nutrițional și bioactiv al acestui material, contribuind la sustenabilitatea alimentară. Teza este structurată în trei capitole, care urmăresc să analizeze aspectele teoretice, metodologice și experimentale ale cercetării.

Primul capitol reprezintă o revizuire amplă a literaturii, explorând compoziția chimică a pielii de struguri, bogată în polifenoli, fibre și antioxidanți, și subliniind beneficiile acesteia asupra sănătății. Este detaliată importanța valorificării subproduselor alimentare, în contextul sustenabilității și al economiei circulare, precum și impactul antioxidanților asupra sănătății umane. Capitolul subliniază potențialul pielii de struguri de a fi integrată în produse alimentare funcționale, punând accent pe principiile analizelor senzoriale în industria alimentară.

Al doilea capitol prezintă materialele și metodele utilizate pentru elaborarea produsului. Este descrisă tehnologia de obținere a Panna Cotta îmbogățită cu pudră din piele de struguri în diverse concentrații (1%, 2.5%, 5%, 7.5%). Totodată, sunt detaliate metodele analitice aplicate pentru caracterizarea produselor, inclusiv analizele de culoare, textură, conținut total de polifenoli și activitate antioxidantă. S-au realizat, de asemenea, analize microbiologice și senzoriale pentru a evalua siguranța și acceptabilitatea produselor.

Al treilea capitol prezintă rezultatele obținute și interpretarea acestora. S-a observat că adaosul de pudră de piele a influențat pozitiv parametrii cromatici, conținutul de polifenoli și activitatea antioxidantă, atingând valori maxime la concentrații ridicate de pudră. În același timp, analiza texturii a indicat că duritatea și elasticitatea produselor sunt direct influențate de procentul de pudră, iar analiza senzorială a demonstrat o preferință pentru formulele cu 2.5% și 5% pudră. Analiza microbiologică a confirmat siguranța produselor, fără contaminări cu microorganisme patogene.

## ABSTRACT

This thesis explores the integration of grape skins, a by-product of the wine industry, into Panna Cotta desserts to harness their nutritional and bioactive potential, contributing to food sustainability. The work is structured into three chapters, analyzing the theoretical, methodological, and experimental aspects of the research.

The first chapter provides an extensive literature review, examining the chemical composition of grape skins, which are rich in polyphenols, fibers, and antioxidants, and highlighting their health benefits. The importance of utilizing food by-products in the context of sustainability and the circular economy is emphasized, along with the impact of antioxidants on human health. This chapter also underlines the potential of grape skins to be incorporated into functional food products, focusing on the principles of sensory analysis in the food industry.

The second chapter describes the materials and methods used to develop the product. The technology for obtaining Panna Cotta enriched with grape skin powder in various concentrations (1%, 2.5%, 5%, 7.5%) is detailed. Analytical methods employed for characterizing the products are described, including color, texture, total polyphenol content, and antioxidant activity analyses. Additionally, microbiological and sensory evaluations were conducted to assess the safety and acceptability of the products.

The third chapter presents the results and their interpretation. It was observed that the addition of grape skin powder positively influenced chromatic parameters, polyphenol content, and antioxidant activity, with maximum values reached at higher powder concentrations. Texture analysis indicated that the hardness and elasticity of the products were directly influenced by the percentage of powder, while sensory analysis revealed a preference for formulas with 2.5% and 5% powder. Microbiological analysis confirmed the safety of the products, with no contamination by pathogenic microorganisms.

## CUPRINS

### Contents

Introducere.....	Error! Bookmark not defined.
1. Revizuirea literaturii .....	Error! Bookmark not defined.
1.1. Panna cotta: origini și caracteristici.....	Error! Bookmark not defined.
1.2. Valorificarea subproduselor alimentare: teorii și practici.....	Error! Bookmark not defined.
1.2.1. Din trecut: chimia tradițională și blândă pentru valorificarea produselor secundare agroalimentare.....	Error! Bookmark not defined.
1.2.2. Până în prezent: subproduse agro-alimentare ca bioreurse, nu ca poluanți	Error! Bookmark not defined.
1.2.3. Perspective viitoare: progrese și comportamente inovatoare actuale cu accent pe valorificarea subproduselor agro-alimentare. ....	Error! Bookmark not defined.
1.2.4. Subproduse agroindustriale ca ingrediente funcționale ...	Error! Bookmark not defined.
1.3. Epicarpul strugurilor: compoziție chimică și beneficii pentru sănătate .....	Error! Bookmark not defined.
1.3.1. Compoziția chimică .....	Error! Bookmark not defined.
1.3.2. Utilizarea pielitelor de struguri în matrici alimentare.....	Error! Bookmark not defined.
<i>Compuși bioactivi și beneficii nutriționale.....</i>	Error! Bookmark not defined.
<i>Îmbunătățirea proprietăților funcționale ale alimentelor .....</i>	Error! Bookmark not defined.
1.4. Sustenabilitatea în industria alimentară.....	Error! Bookmark not defined.
1.4.1. Principiile sustenabilității .....	Error! Bookmark not defined.
2. MATERIALE ȘI METODE .....	Error! Bookmark not defined.
2.1. Materiale .....	Error! Bookmark not defined.
2.1.1. Materiale.....	Error! Bookmark not defined.
2.2. Metode .....	Error! Bookmark not defined.
2.2.1. Tehnologia preparării Panna Cotta.....	Error! Bookmark not defined.
2.2.2. Metode de determinare a caracteristicilor fizico-chimice și a potențialului biologic activ.....	Error! Bookmark not defined.
2.2.3. Determinarea parametrilor de textură.....	Error! Bookmark not defined.
2.2.4. Cercetări microbiologice.....	Error! Bookmark not defined.
2.2.5. Analiza senzorială.....	Error! Bookmark not defined.
3. REZULTATE ȘI DISCUȚII .....	Error! Bookmark not defined.
3.1. Evaluarea caracteristicilor fizico-chimice ale Panna Cotta fortificată.....	Error! Bookmark not defined.
3.2. Potențialul biologic activ al Panna Cotta cu adaos de pieleț de struguri .....	Error! Bookmark not defined.
3.3. Evaluarea texturii Panna Cotta fortificată.....	Error! Bookmark not defined.

3.4. Analiza senzorială .....	Error! Bookmark not defined.
3.5. Cercetări asupra stabilității microbiologice .....	Error! Bookmark not defined.
CONCLUZII .....	Error! Bookmark not defined.
BIBLIOGRAFIE .....	43

## BIBLIOGRAFIE

1. Capanoglu, E., Nemli, E., & Tomas-Barberan, F. (2022). Novel Approaches in the Valorization of Agricultural Wastes and Their Applications. *Journal of Agricultural and Food Chemistry*, 70(23), 6787–6804. <https://doi.org/10.1021/acs.jafc.1c07104>
2. Mallek-Ayadi, S., Bahloul, N., & Kechaou, N. (2018). Chemical composition and bioactive compounds of Cucumis melo L. seeds: Potential source for new trends of plant oils. *Process Safety and Environmental Protection*, 113, 68–77. <https://doi.org/10.1016/j.psep.2017.09.016>
3. Winans, K., Kendall, A., & Deng, H. (2017). The history and current applications of the circular economy concept. *Renewable and Sustainable Energy Reviews*, 68, 825–833. <https://doi.org/10.1016/j.rser.2016.09.123>
4. Blahuskova, V., Vlcek, J., & Jancar, D. (2019). Study connective capabilities of solid residues from the waste incineration. *Journal of Environmental Management*, 231, 1048–1055. <https://doi.org/10.1016/j.jenvman.2018.10.112>
5. Gómez-García, R., Campos, D. A., Oliveira, A., Aguilar, C. N., Madureira, A. R., & Pintado, M. (2021). A chemical valorisation of melon peels towards functional food ingredients: Bioactives profile and antioxidant properties. *Food Chemistry*, 335, 127579. <https://doi.org/10.1016/j.foodchem.2020.127579>
6. Shi, K., Song, D., Chen, G., Pistolozzi, M., Wu, Z., & Quan, L. (2015). Controlling composition and color characteristics of Monascus pigments by pH and nitrogen sources in submerged fermentation. *Journal of Bioscience and Bioengineering*, 120(2), 145–154. <https://doi.org/10.1016/j.jbiosc.2015.01.001>
7. Sepúlveda, L., Aguilera-Carbó, A., Ascacio-Valdés, J. A., Rodríguez-Herrera, R., Martínez-Hernández, J. L., & Aguilar, C. N. (2012). Optimization of ellagic acid accumulation by *Aspergillus niger* GH1 in solid state culture using pomegranate shell powder as a support. *Process Biochemistry*, 47(12), 2199–2203. <https://doi.org/10.1016/j.procbio.2012.08.013>
8. Poiroux-Gonord, F., Bidet, L. P. R., Fanciullino, A.-L., Gautier, H., Lauri-Lopez, F., & Urban, L. (2010). Health Benefits of Vitamins and Secondary Metabolites of Fruits and Vegetables and Prospects To Increase Their Concentrations by Agronomic Approaches. *Journal of Agricultural and Food Chemistry*, 58(23), 12065–12082. <https://doi.org/10.1021/jf1037745>
9. Ismail, H. I., Chan, K. W., Mariod, A. A., & Ismail, M. (2010). Phenolic content and antioxidant activity of cantaloupe (cucumis melo) methanolic extracts. *Food Chemistry*, 119(2), 643–647. <https://doi.org/10.1016/j.foodchem.2009.07.023>
10. Saini, R. K., Nile, S. H., & Park, S. W. (2015). Carotenoids from fruits and vegetables: Chemistry, analysis, occurrence, bioavailability and biological activities. *Food Research International*, 76, 735–750. <https://doi.org/10.1016/j.foodres.2015.07.047>
11. Lai, C.-S., Wu, J.-C., & Pan, M.-H. (2015). Molecular mechanism on functional food bioactives for anti-obesity. *Current Opinion in Food Science*, 2, 9–13. <https://doi.org/10.1016/j.cofs.2014.11.008>
12. Silva, J. D. C., De França, P. R. L., & Porto, T. S. (2018). Optimized extraction of polygalacturonase from *Aspergillus aculeatus* URM4953 by aqueous two-phase systems

- PEG/Citrate. *Journal of Molecular Liquids*, 263, 81–88.  
<https://doi.org/10.1016/j.molliq.2018.04.112>
13. John, I., Muthukumar, K., & Arunagiri, A. (2017). A review on the potential of citrus waste for D -Limonene, pectin, and bioethanol production. *International Journal of Green Energy*, 14(7), 599–612. <https://doi.org/10.1080/15435075.2017.1307753>
  14. Vlachokostas, C., Achillas, C., Diamantis, V., Michailidou, A. V., Baginetas, K., & Aidonis, D. (2021). Supporting decision making to achieve circularity via a biodegradable waste-to-bioenergy and compost facility. *Journal of Environmental Management*, 285, 112215. <https://doi.org/10.1016/j.jenvman.2021.112215>
  15. Sánchez-Trasviña, C., González-Valdez, J., Mayolo-Deloisa, K., & Rito-Palomares, M. (2015). Impact of aqueous two-phase system design parameters upon the *in situ* refolding and recovery of invertase. *Journal of Chemical Technology & Biotechnology*, 90(10), 1765–1772. <https://doi.org/10.1002/jctb.4758>
  16. Voitovich Valetti, N., Brassesco, M. E., & Picó, G. A. (2016). Polyelectrolytes–protein complexes: a viable platform in the downstream processes of industrial enzymes at scaling up level. *Journal of Chemical Technology & Biotechnology*, 91(12), 2921–2928. <https://doi.org/10.1002/jctb.5050>
  17. Larios-Cruz, R., Buenrostro-Figueroa, J., Prado-Barragán, A., Rodríguez-Jasso, R. M., Rodríguez-Herrera, R., Montañez, J. C., & Aguilar, C. N. (2019). Valorization of Grapefruit By-Products as Solid Support for Solid-State Fermentation to Produce Antioxidant Bioactive Extracts. *Waste and Biomass Valorization*, 10(4), 763–769. <https://doi.org/10.1007/s12649-017-0156-y>
  18. Dombrowski, U., & Wagner, T. (2014). Mental Strain as Field of Action in the 4th Industrial Revolution. *Procedia CIRP*, 17, 100–105. <https://doi.org/10.1016/j.procir.2014.01.077>
  19. Laforge, F. B., & Mains, G. H. (1923). Furfural from Corncobs. *Industrial & Engineering Chemistry*, 15(8), 823–829. <https://doi.org/10.1021/ie50164a022>
  20. Albert, C. G. (1930). Utilization of agricultural wastes. *Journal of Chemical Education*, 7(7), 1563. <https://doi.org/10.1021/ed007p1563>
  21. Levine, M., Nelson, G. H., Anderson, D. Q., & Jacobs, P. B. (1935). Utilization of Agricultural Wastes I. Lignin and Microbial Decomposition. *Industrial & Engineering Chemistry*, 27(2), 195–200. <https://doi.org/10.1021/ie50302a020>
  22. McElhinney, T. R., Becker, B. M., & Jacobs, P. B. (1938). Destructive Distillation of Corncobs Effect of Temperature on Yields of Products. *Industrial & Engineering Chemistry*, 30(6), 697–703. <https://doi.org/10.1021/ie50342a018>
  23. Neubert, A. M., Graham, D. W., Henry, J. L., Brekke, J. E., & Beardsley, C. L. (1954). Sugar Recovery, Recovery of Sugars from Pear-Canning Waste. *Journal of Agricultural and Food Chemistry*, 2(1), 30–36. <https://doi.org/10.1021/jf60021a006>
  24. Ben-Gera, I., & Kramer, A. (1969). The Utilization of Food Industries Wastes. In *Advances in Food Research* (Vol. 17, pp. 77–152). Elsevier. [https://doi.org/10.1016/S0065-2628\(08\)60309-2](https://doi.org/10.1016/S0065-2628(08)60309-2)
  25. Tóth, J. (1978). Utilization of tropical agricultural wastes. *Conservation & Recycling*, 2(3–4), 277–281. [https://doi.org/10.1016/0361-3658\(78\)90020-6](https://doi.org/10.1016/0361-3658(78)90020-6)
  26. Linthorst, J. A. (2010). Chemistry: The Impure Science. *Annals of Science*, 67(4), 579–581. <https://doi.org/10.1080/00033790903395108>
  27. Martin-Rios, C., Hofmann, A., & Mackenzie, N. (2020). Sustainability-Oriented Innovations in Food Waste Management Technology. *Sustainability*, 13(1), 210. <https://doi.org/10.3390/su13010210>
  28. Daza Serna, L. V., Solarte Toro, J. C., Serna Loaiza, S., Chacón Perez, Y., & Cardona Alzate, C. A. (2016). Agricultural Waste Management Through Energy Producing Biorefineries: The Colombian Case. *Waste and Biomass Valorization*, 7(4), 789–798. <https://doi.org/10.1007/s12649-016-9576-3>

29. Chojnacka, K., Mikula, K., Izydorczyk, G., Skrzypczak, D., Witek-Krowiak, A., Gersz, A., ... Korczyński, M. (2021). Innovative high digestibility protein feed materials reducing environmental impact through improved nitrogen-use efficiency in sustainable agriculture. *Journal of Environmental Management*, *291*, 112693. <https://doi.org/10.1016/j.jenvman.2021.112693>
30. Ravindran, R., & Jaiswal, A. K. (2016). Exploitation of Food Industry Waste for High-Value Products. *Trends in Biotechnology*, *34*(1), 58–69. <https://doi.org/10.1016/j.tibtech.2015.10.008>
31. Campos, D. A., Voitovich Valetti, N., Oliveira, A., Pastrana-Castro, L. M., Teixeira, J. A., Pintado, M. M., & Picó, G. (2017). Platform design for extraction and isolation of Bromelain: Complex formation and precipitation with carrageenan. *Process Biochemistry*, *54*, 156–161. <https://doi.org/10.1016/j.procbio.2016.12.014>
32. Campos, D. A., Coscueta, E. R., Valetti, N. W., Pastrana-Castro, L. M., Teixeira, J. A., Picó, G. A., & Pintado, M. M. (2019). Optimization of bromelain isolation from pineapple byproducts by polysaccharide complex formation. *Food Hydrocolloids*, *87*, 792–804. <https://doi.org/10.1016/j.foodhyd.2018.09.009>
33. Campos, D. A., Coscueta, E. R., Vilas-Boas, A. A., Silva, S., Teixeira, J. A., Pastrana, L. M., & Pintado, M. M. (2020). Impact of functional flours from pineapple by-products on human intestinal microbiota. *Journal of Functional Foods*, *67*, 103830. <https://doi.org/10.1016/j.jff.2020.103830>
34. Campos, D. A., Ribeiro, T. B., Teixeira, J. A., Pastrana, L., & Pintado, M. M. (2020). Integral Valorization of Pineapple (*Ananas comosus* L.) By-Products through a Green Chemistry Approach towards Added Value Ingredients. *Foods*, *9*(1), 60. <https://doi.org/10.3390/foods9010060>
35. Coelho, M., Pereira, R., Rodrigues, A. S., Teixeira, J. A., & Pintado, M. E. (2019). Extraction of tomato by-products' bioactive compounds using ohmic technology. *Food and Bioprocess Processing*, *117*, 329–339. <https://doi.org/10.1016/j.fbp.2019.08.005>
36. Esparza, I., Jiménez-Moreno, N., Bimbela, F., Ancín-Azpilicueta, C., & Gandía, L. M. (2020). Fruit and vegetable waste management: Conventional and emerging approaches. *Journal of Environmental Management*, *265*, 110510. <https://doi.org/10.1016/j.jenvman.2020.110510>
37. Carmona-Cabello, M., García, I. L., Sáez-Bastante, J., Pinzi, S., Koutinas, A. A., & Dorado, M. P. (2020). Food waste from restaurant sector – Characterization for biorefinery approach. *Bioresource Technology*, *301*, 122779. <https://doi.org/10.1016/j.biortech.2020.122779>
38. Gao, M., Li, S., Zou, H., Wen, F., Cai, A., Zhu, R., ... Gu, L. (2021). Aged landfill leachate enhances anaerobic digestion of waste activated sludge. *Journal of Environmental Management*, *293*, 112853. <https://doi.org/10.1016/j.jenvman.2021.112853>
39. Ibarri, J., Cebrián, M., & Hernández, I. (2021). Valorisation of fruit and vegetable discards by fungal submerged and solid-state fermentation for alternative feed ingredients production. *Journal of Environmental Management*, *281*, 111901. <https://doi.org/10.1016/j.jenvman.2020.111901>
40. Mancini, E., & Raggi, A. (2021). A review of circularity and sustainability in anaerobic digestion processes. *Journal of Environmental Management*, *291*, 112695. <https://doi.org/10.1016/j.jenvman.2021.112695>
41. Teigiserova, D. A., Tiruta-Barna, L., Ahmadi, A., Hamelin, L., & Thomsen, M. (2021). A step closer to circular bioeconomy for citrus peel waste: A review of yields and technologies for sustainable management of essential oils. *Journal of Environmental Management*, *280*, 111832. <https://doi.org/10.1016/j.jenvman.2020.111832>
42. Silva, M. A., Albuquerque, T. G., Alves, R. C., Oliveira, M. B. P. P., & Costa, H. S. (2020). Melon (*Cucumis melo* L.) by-products: Potential food ingredients for novel functional



- foods? *Trends in Food Science & Technology*, 98, 181–189.  
<https://doi.org/10.1016/j.tifs.2018.07.005>
43. Lo, H.-Y., Li, C.-C., Chen, F.-Y., Chen, J.-C., Hsiang, C.-Y., & Ho, T.-Y. (2017). Gastro-Resistant Insulin Receptor-Binding Peptide from *Momordica charantia* Improved the Glucose Tolerance in Streptozotocin-Induced Diabetic Mice via Insulin Receptor Signaling Pathway. *Journal of Agricultural and Food Chemistry*, 65(42), 9266–9274.  
<https://doi.org/10.1021/acs.jafc.7b03583>
  44. Veiga, M., Costa, E. M., Silva, S., & Pintado, M. (2020). Impact of plant extracts upon human health: A review. *Critical Reviews in Food Science and Nutrition*, 60(5), 873–886.  
<https://doi.org/10.1080/10408398.2018.1540969>
  45. Pereira, A. P., Ferreira, I. C., Marcelino, F., Valentão, P., Andrade, P. B., Seabra, R., ... Pereira, J. A. (2007). Phenolic Compounds and Antimicrobial Activity of Olive (*Olea europaea* L. Cv. Cobrançosa) Leaves. *Molecules*, 12(5), 1153–1162.  
<https://doi.org/10.3390/12051153>
  46. Kawabata, K., Yoshioka, Y., & Terao, J. (2019). Role of Intestinal Microbiota in the Bioavailability and Physiological Functions of Dietary Polyphenols. *Molecules*, 24(2), 370.  
<https://doi.org/10.3390/molecules24020370>
  47. Ribeiro, T. B., Costa, C. M., Bonifácio - Lopes, T., Silva, S., Veiga, M., Monforte, A. R., ... Pintado, M. (2021). Prebiotic effects of olive pomace powders in the gut: In vitro evaluation of the inhibition of adhesion of pathogens, prebiotic and antioxidant effects. *Food Hydrocolloids*, 112, 106312. <https://doi.org/10.1016/j.foodhyd.2020.106312>
  48. Kamaladdin, F., Meced, M., Mahir, I., Sefer, Q., Telman, I., Elman, H., & Musa, M. (2020). The Study of Resource Saving Technologies in the Processing of Grapes. *Advances in Applied Science Research*, 11(3:2).
  49. Guaita, M., Motta, S., Messina, S., Casini, F., & Bosso, A. (2023). Polyphenolic Profile and Antioxidant Activity of Green Extracts from Grape Pomace Skins and Seeds of Italian Cultivars. *Foods*, 12(20), 3880. <https://doi.org/10.3390/foods12203880>
  50. Antonioli, A., Becerra, L., Piccoli, P., & Fontana, A. (2024). Phenolic, Nutritional and Sensory Characteristics of Bakery Foods Formulated with Grape Pomace. *Plants*, 13(5), 590. <https://doi.org/10.3390/plants13050590>
  51. Barbalho, S. M., Bueno Ottoboni, A. M. M., Fiorini, A. M. R., Guiguer, É. L., Nicolau, C. C. T., Goulart, R. D. A., & Flato, U. A. P. (2020). Grape juice or wine: which is the best option? *Critical Reviews in Food Science and Nutrition*, 60(22), 3876–3889.  
<https://doi.org/10.1080/10408398.2019.1710692>
  52. Taladrid, D., Rebollo-Hernanz, M., Martin-Cabrejas, M. A., Moreno-Arribas, M. V., & Bartolomé, B. (2023). Grape Pomace as a Cardiometabolic Health-Promoting Ingredient: Activity in the Intestinal Environment. *Antioxidants*, 12(4), 979.  
<https://doi.org/10.3390/antiox12040979>
  53. European Environment Agency. (2016). *Circular economy in Europe: developing the knowledge base*. LU: Publications Office. Retrieved from <https://data.europa.eu/doi/10.2800/51444>
  54. Food and Agriculture Organization of the United Nations (FAO). (n.d.). *Food Wastage Footprint*. In *Food and Agriculture Organization of the United Nations (FAO)*. 2013. Retrieved from <https://www.fao.org/nr/sustainability/food-loss-and-waste/en/>
  55. Cara, I. G., Țopa, D., Puiu, I., & Jităreanu, G. (2022). Biochar a Promising Strategy for Pesticide-Contaminated Soils. *Agriculture*, 12(10), 1579.  
<https://doi.org/10.3390/agriculture12101579>
  56. Comunian, T. A., Silva, M. P., & Souza, C. J. (n.d.). The use of food by-products as a novel for functional foods: Their use as ingredients and for the encapsulation process. Retrieved November 17, 2024, from <https://www.sciencedirect.com/science/article/abs/pii/S0924224421000030?via%3Dihub>

57. Carpentieri, S., Larrea-Wachtendorff, D., Donsì, F., & Ferrari, G. (2022). Functionalization of pasta through the incorporation of bioactive compounds from agri-food by-products: Fundamentals, opportunities, and drawbacks. *Trends in Food Science & Technology*, *122*, 49–65. <https://doi.org/10.1016/j.tifs.2022.02.011>
58. Torres-León, C., Ramírez-Guzman, N., Londoño-Hernandez, L., Martínez-Medina, G. A., Díaz-Herrera, R., Navarro-Macias, V., ... Aguilar, C. N. (2018). Food Waste and Byproducts: An Opportunity to Minimize Malnutrition and Hunger in Developing Countries. *Frontiers in Sustainable Food Systems*, *2*. <https://doi.org/10.3389/fsufs.2018.00052>
59. Ahmad Khorairi, A. N. S., Sofian-Seng, N.-S., Othaman, R., Abdul Rahman, H., Mohd Razali, N. S., Lim, S. J., & Wan Mustapha, W. A. (2023). A Review on Agro-industrial Waste as Cellulose and Nanocellulose Source and Their Potentials in Food Applications. *Food Reviews International*, *39*(2), 663–688. <https://doi.org/10.1080/87559129.2021.1926478>
60. Plasek, B., Lakner, Z., Kasza, G., & Temesi, Á. (2020). Consumer Evaluation of the Role of Functional Food Products in Disease Prevention and the Characteristics of Target Groups. *Nutrients*, *12*(1), 69. <https://doi.org/10.3390/nu12010069>
61. Bender, A. B. B., Speroni, C. S., Salvador, P. R., Loureiro, B. B., Lovatto, N. M., Goulart, F. R., ... Penna, N. G. (2017). Grape Pomace Skins and the Effects of Its Inclusion in the Technological Properties of Muffins. *Journal of Culinary Science & Technology*, *15*(2), 143–157. <https://doi.org/10.1080/15428052.2016.1225535>
62. Kammerer, D., Claus, A., Carle, R., & Schieber, A. (2004). Polyphenol Screening of Pomace from Red and White Grape Varieties (*Vitis vinifera* L.) by HPLC-DAD-MS/MS. *Journal of Agricultural and Food Chemistry*, *52*(14), 4360–4367. <https://doi.org/10.1021/jf049613b>
63. Tseng, A., & Zhao, Y. (2013). Wine grape pomace as antioxidant dietary fibre for enhancing nutritional value and improving storability of yogurt and salad dressing. *Food Chemistry*, *138*(1), 356–365. <https://doi.org/10.1016/j.foodchem.2012.09.148>
64. Averilla, J. N., Oh, J., Kim, H. J., Kim, J. S., & Kim, J.-S. (2019). Potential health benefits of phenolic compounds in grape processing by-products. *Food Science and Biotechnology*, *28*(6), 1607–1615. <https://doi.org/10.1007/s10068-019-00628-2>
65. Walker, R., Tseng, A., Cavender, G., Ross, A., & Zhao, Y. (2014). Physicochemical, Nutritional, and Sensory Qualities of Wine Grape Pomace Fortified Baked Goods. *Journal of Food Science*, *79*(9). <https://doi.org/10.1111/1750-3841.12554>
66. Marchiani, R., Bertolino, M., Ghirardello, D., McSweeney, P. L. H., & Zeppa, G. (2016). Physicochemical and nutritional qualities of grape pomace powder-fortified semi-hard cheeses. *Journal of Food Science and Technology*, *53*(3), 1585–1596. <https://doi.org/10.1007/s13197-015-2105-8>
67. Oliete, B., Gómez, M., Pando, V., Fernández-Fernández, E., Caballero, P. A., & Ronda, F. (2008). Effect of Nut Paste Enrichment on Physical Characteristics and Consumer Acceptability of Bread. *Food Science and Technology International*, *14*(3), 259–269. <https://doi.org/10.1177/1082013208095691>
68. Pereira, A., Lee, H. C., Lammert, R., Wolberg, C., Ma, D., Immoos, C., ... Kang, I. (2022). Effects of red-wine grape pomace on the quality and sensory attributes of beef hamburger patty. *International Journal of Food Science & Technology*, *57*(3), 1814–1823. <https://doi.org/10.1111/ijfs.15559>