

Results concerning manufacturing of tubular car components using hydroforming and hydroperforation processes

D. I. Poiana, I. Ionel, R. M. Popa, I. Bordeasu

<https://doi.org/10.1088/1757-899x/1220/1/012038>

Abstract

The purpose of the paper is to highlight the advantages that the automotive industry gains by using hydroforming and hydroperforation processes in automobile manufacturing. In recent years, progress has been made concerning the equipment and tools needed to carry out the hydroforming and hydroperforation processes. As these machines and tools have been perfected and produced on a large scale, becoming cheaper and more cost-effective were main scopes of the development, increasing the mass production, supporting the automotive industry, as well, is another goal. The improvement of the tools used and the equipment determined that these processes have to be extended for a quite large number of components of the vehicle, in the production of large series. A comparative analysis and advantages of the technology are presented regarding the impact on the environment of these processing, hydroforming, and hydroperforation processes, in relation to other traditional processing processes.

Keywords: hydroforming, hydroperforation, hydroforming tools, hydroperforation tools

References

1. Koç M 2008 Hydroforming advanced manufacturing (Boca Raton Boston New York Washington, DC: CRC Press) Woodhe Publishin and Maney Publishing on behalf of The Institute of Materials, Minerals & Mining 2008

[Go to reference in article](#)

[Google Scholar](#)

2. Singh H 2003 Fundamentals of Hydroforming Copyright © 2003 by the Society of Manufacturing Engineers 987654321, 2003

[Go to reference in article](#)

[Google Scholar](#)

**The XXXI-st SIAR International Congress of Automotive and Transport
Engineering
"Automotive and Integrated Transport Systems" (AITS 2021),
28th-30th October 2021, Chisinau, Republic of Moldova
Conference Series: Materials Science and Engineering, 2022, Vol. 1220, Nr. 1**

3. Neugebauer R 2007 Hydro-Umformung ISBN-13978-3-540-21171-6, Springer Berlin, Heidelberg, New York, [http: / dnb.ddb.de](http://dnb.ddb.de), Springer-Verlag Berlin Heidelberg, 2007

[Go to reference in article](#)

[Google Scholar](#)

4. Kumar E and Hynes RJ 2019 Thermal drilling processing on sheet metals: A review, International Journal of Lightweight Materials and Manufacture, journal homepage:

<https://www.sciencedirect.com/journal/international-journal-of-lightweight-materials-and-manufacture>, Journal homepage: [www.elsevier.com/ locate / jestch](http://www.elsevier.com/locate/jestch), pp193-205 (accessed 01.06.2021)

[Go to reference in article](#)

[Google Scholar](#)

5. /Kumar R and Hynes RJ 2019 Prediction and optimization of surface roughness in thermal drilling using integrated ANFIS and GA approach, Engineering Science and Technology an International Journal Journal homepage: www.elsevier.com/locate/jestch,(accessed 01.06.2021)

[Go to reference in article](#)

[Google Scholar](#)

6. Kumar R et al 2019 Multi-objective optimization of green technology thermal drilling process using gray-fuzzy logic method, Journal of Cleaner Production Journal homepage:

[www.elsevier.com/ locate / jclepro](http://www.elsevier.com/locate/jclepro) (accessed 01.06.2021)

[Go to reference in article](#)

[Google Scholar](#)

7. Pellegrini G and Ravasio C 2019 A sustainability index for the micro-EDM drilling process, Journal of Cleaner Production <https://doi.org/10.1016/j.jclepro.2019.119136>, (0959-6526/© 2019 Published by Elsevier Ltd.)

[Go to reference in article](#)

[Google Scholar](#)

8. Byrne G and Scholta E 1993 Environmentally Clean Machining Processes-A Strategic Approach, Annals of the CIRP 42/1/1993, 14 January 1993

[Go to reference in article](#)

[Google Scholar](#)