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## GaN Schottky multiplier diodes prepared by electroplating: a study of passivation technology

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## Abstract

This paper presents the results of a Pt/n-GaN Schottky contact technology development based on electrochemical metal deposition. Three different technological approaches are used to fabricate GaN varactor diodes. The effects of  $SiN_x$ -surface passivation and reactive ion etching (RIE) as required to define the micrometre-size Schottky contacts are investigated using photoluminescence (PL) spectroscopy and electrical characterization of the fabricated Schottky diodes. The perspective of Pt/n-GaN Schottky varactor diodes for high-frequency multipliers is estimated on the basis of dc parameters measured for a structure with a 5  $\mu$ m electrode diameter.

(Some figures in this article are in colour only in the electronic version)

## 1. Introduction

Recently, GaN and related nitrides became the most intensively investigated semiconductor materials due to their applications in high-efficiency light emitting devices for ultraviolet and blue energy regions [1, 2]. Favourable material properties, such as high electron mobility, high chemical stability and high thermal conductivity suggest a large perspective for nitrides in the fabrication of electronic devices operating at high temperature/power and in harsh environments [3, 4]. The band gap of wurtzite GaN as large as 3.39 eV results in a large breakdown field of about  $5 \times 10^6$  V cm<sup>-1</sup> [5]. A high-energy separation between  $\Gamma$  valley and M–L valleys of 1.1–1.9 eV and the low effective electron mass in the  $\Gamma$  valley enable high electron drift velocity with a saturation value around 3.1  $\times$  $10^7$  cm s<sup>-1</sup> [6], which is even higher than that of GaAs traditionally used for high-frequency Schottky components. These material properties make GaN a concurrent candidate for Schottky varactor diodes suitable for high-power frequency multipliers. Unfortunately, our literature search revealed a lack of information about GaN Schottky diodes as a nonlinear element in frequency multipliers.

The development of metal-GaN contacts is critical for the successful realization of these devices. Due to the fact that the barrier height of the metal-GaN Schottky contact is not strongly pinned and significantly depends on the metal work function [7-9], Pt is one of the most important metals for GaN-based device fabrication because of its high work function, excellent electrical conductivity and chemical stability. However, there are still large discrepancies in the reported parameters of Pt/n-GaN Schottky contacts [10]. The variability appears to result from the island nature of the GaN growth on lattice-mismatched substrates on the one hand and the condition of the surface on the other hand. The metallization techniques play an important role in the Schottky barrier formation [11]. Commonly, ultra-high vacuum equipment is employed for Schottky-metal deposition. However, high energies of the metal atoms incident on the GaN surface induce interfacial defects which play a significant role in the Schottky barrier formation [12]. On the other hand,